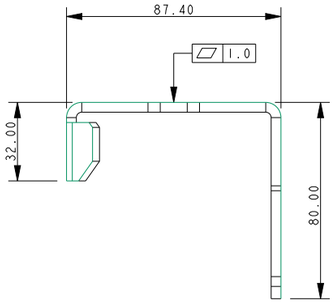
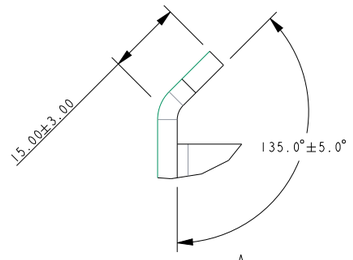
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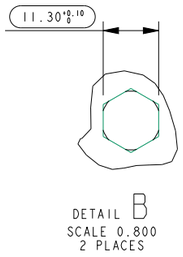
1. MATERIAL: STEEL, STRUCTURAL, HOT-ROLLED, to EN 10149-2 Gr.S275JR 4.0mm THK
   FINISH: RAW
2. TOLERANCES ADDED TO DRAWING DIMENSIONS TAKE PRECEDENCE OVER OTHER TOLERANCES. DIMENSIONS MARKED CRITICAL OR PROCESS WILL BE MEASURED DURING CpK.
3. ALL EDGES SHALL BE CONDITIONED FOR HANDLING WITH BURRS NO GREATER THAN 10% MATERIAL THICKNESS ACCORDING TO ISO 13715, AND MUST CONFORM TO UL 1439.
4. L/H AND R/H PARTS REQUIRED. L/H FULLY DETAILED
5. REFERENCE DRAWINGS: Na.

REV.	CHANGE	ECN	DATE	NAME	ZONE
A	CREATION	-	24/03/25	M.T	
B	INCREASED SLOT SIZE	-	07/07/25	B.B.	
C	E.V.T. UPDATES	-	19/SEPT/25	P.C.	
D	NEW DRAWING FORMAT	-	12/02/26	DG	

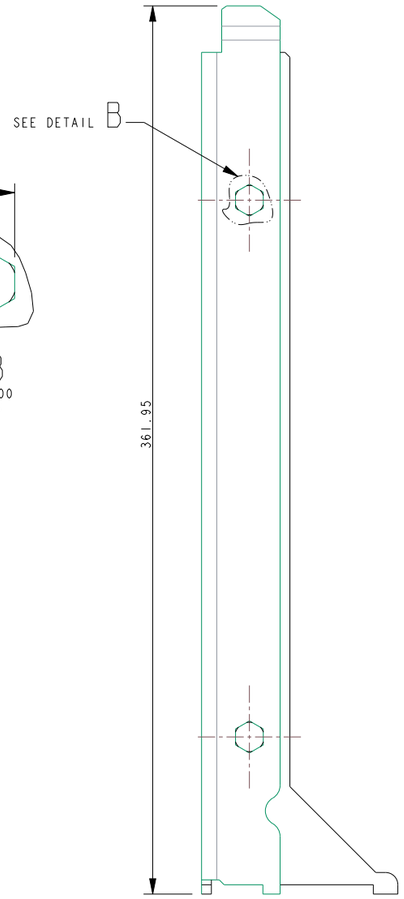


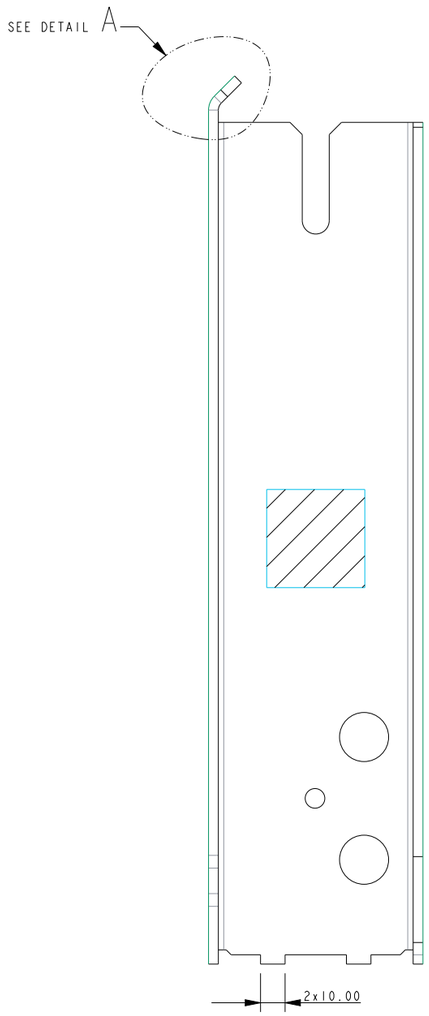


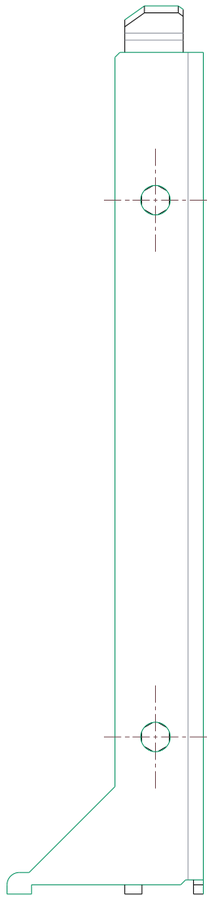
DETAIL A
SCALE 0.800

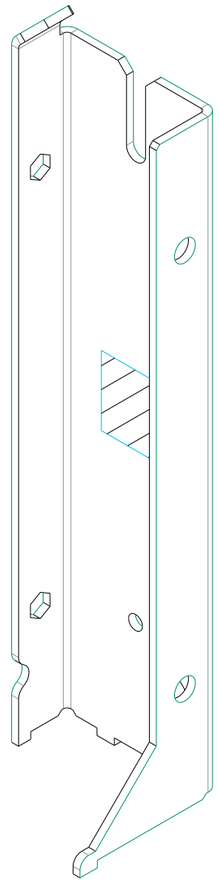


DETAIL B
SCALE 0.800
2 PLACES

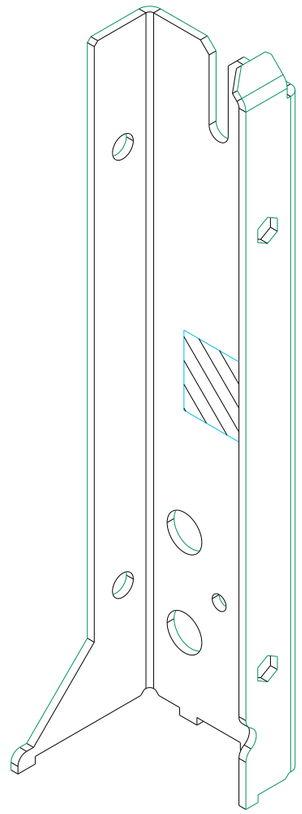






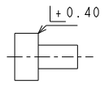


LEFT HAND ISO VIEW
PART NUMBER:402931
SCALE 0.400



RIGHT HAND ISO VIEW
ALL DRAWING VIEWS ARE RIGHT HAND
PART NUMBER:402931
SCALE 0.400

FEATURES WITHOUT TOLERANCES SHALL USE THE FOLLOWING TABLE:		SOFT TOOL TOLERANCE TABLE +4MM SPECIFIC				
FEATURE TYPE TABLE		DIM. VALUE (X)				
#	TYPE	0 < X < 6	6 < X < 30	30 < X <120	120 < X < 900	900 < X
1	Feature to feature (same operation)	0.18	0.18	0.23	0.23	0.30
2	Feature to feature (different operation)	0.35	0.40	0.40	0.45	0.45
3	Blank cutouts	0.10	0.13	0.18	0.30	0.38
4	Bend to cutout	0.72	0.72	0.72	0.72	0.72
5	Bend to bend or cuts w/bend between (same op)	0.72	0.72	0.72	0.72	0.72
6	Bend to bend (different operation)	0.90	0.90	0.90	0.90	0.90



ALL DIM'S ARE IN MM.

THIRD ANGLE PROJECTION.

MASS APPROX. 1.5 Kg

FOR UNSPECIFIED DIMENSIONS REFER TO 3D CAD, UNDIMENSIONED FEATURES TO BE INTERPRETED FROM 3D CAD FILE AND TOLERANCES FROM TOL. TABLE
ANGLES : ±1.0°

CRITICAL DIMENSION

SCALE 0.40 @ A3

MATERIAL STEEL_S275JR_HR_EN10025-2 4.0 THK'

DESCRIPTION AQUATRON META

BRACE FRONT CAN. LH TAG SM

DWG No C35005

D

1 OF 1